Components of a Typical Vacuum System How it Works: An Introduction to Vacuum Sewage and Plumbing Systems A Vacuum Drainage System consists of three basic components: 1. Collection Points - Typical sanitary and gray water **2. A Conveyance System** – The vacuum drainage piping network can be routed where most convenient collection points include toilets, sinks, showers, urinals, including overhead or through voids in ceiling spaces. and drinking fountains. Typical condensate collection This allows for transport of waste from its point of points consist of refrigeration coils, service coolers Overhead Vacuum and freezers as well as frozen and refrigerated food origin to the vacuum generating station. display cases. Piping 3. Storage/Disposal Components - A vacuum generating station [Vac Center] includes the vacuum pumps that create a vacuum in the piping and storage tanks that collect and discharge the waste into the Separator Tank sewer system. The vacuum pumps run only on demand and redundancy is provided. The Vacuum Center may also include sewage discharge pumps that pump waste from the storage tanks into the sewer. **VACUUM CENTER** Sewage Grinder **Collection Tanks** Shower **Control Panel** Sink Vacuum Urinal Pumps **Extraction Valve** Water Cooler Vacuum Controller **Toilet** To Sanitary Sewer Accumulator For illustration purposes only